



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3812

Job Sheet 175988



Part No: 646.3812

Job Qty: 20 ea

Part Name: Gusset Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/7/18

Type: Stock

Description:

Note: DWG REV NC IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	4/21/18	4/21/18	0.00	0.00	Start Up Machining-1		
100	Bandsaw	8 pcs	4/21/18	4/21/18	0.00	1.86	Bandsaw1		
110	Mill Conv	8 pcs	4/23/18	4/23/18	0.00	3.76	Mill Conv 1		
120	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Machining-1		
130	QC	8 pcs	4/23/18	4/23/18	0.00	0.00	QC8 Machining-1		
140	Outsource	8 pcs	5/7/18	5/7/18			ATG001-VC	10	
150	Packaging	8 pcs	5/7/18	5/7/18	0.00	0.00	Packaging2		
155	QC	8 pcs	5/7/18	5/7/18	0.00	0.00	QC5		
180	Packaging	8 pcs	5/7/18	5/7/18	0.00	0.00	Packaging3-1		
190	QC21-SA	8 Ea	5/7/18	5/7/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine per DWG

Descriptions: 140 - Issue P/O to ATG : Hard Anodize Black and Prime as Per Dwg 646.3800

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6A0.75X0.75X0.060X0.062	7075T6 Angle .75" X .75" X .060" X .062"W	.8000 ft (.1 ea)	90-Start up Operation	M136405

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6A0.75X0.75X0.060X0.062	1	38	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S067236



Part: 646.3812

Job No: 175988

Serial No/Batch: S067236

Revision:

Inspector:

Date: 05/01/18

Plex 4/13/18 9:22 AM Dart.Gagnon.Michelle

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset Bracket	2.000Inches ± 0.010	2.010 1.990		
2	Gusset Bracket	0.060Inches ± 0.010	0.070 0.050		
3	Gusset Bracket	0.750Inches ± 0.010	0.760 0.740		
4	Gusset Bracket	0.060Inches ± 0.010	0.070 0.050		
5	Gusset Bracket	0.310Inches ± 0.010	0.320 0.300		
6	Gusset Bracket	0.060Inches ± 0.010	0.070 0.050		
7	Gusset Bracket	0.380Inches ± 0.010	0.390 0.370		
8	Gusset Bracket	1.250Inches ± 0.010	1.260 1.240		
9	Gusset Bracket	0.090Inches ± 0.010	0.100 0.080		

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PURCHASE ORDER **PO039898**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039898
PO Date: 5/14/18
Due Date: 5/25/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177019	649.4818	Shim Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/18/18	12 pcs	0 pcs	12 pcs	\$7.85/pcs	\$94.20
2	175987	646.3810	Bracket Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.85/pcs	\$157.00
3	176311	646.3814	Wiper Bracket Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.40/pcs	\$148.00
4	175988	646.3812	Gusset Bracket Issue P/O to ATG : _____ Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.40/pcs	\$148.00
5	176232	646.3811	Radius Block Issue P/O _____ ATG, black anodize and prime as per dwg 646.3811 Rev. A	Firmed	5/18/18	24 pcs	0 pcs	24 pcs	\$7.85/pcs	\$188.40

CT

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915238

Date: 25-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 646.3810 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23090	Rev: NC	
	PO: PO039898	Line: 2	
20 ea	Part: 646.3812 Gusset Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23092	Rev: N/C	
	PO: PO039898	Line: 4	
5 ea	Part: 647.1914 Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23095	Rev: N/C	
	PO: PO039898	Line: 7	
10 ea	Part: RBT400229-01 Left Side Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Seal .0004-.0010" (.4 - 1 mils) Job: 23096	Rev: 2	
	PO: PO039898	Line: 8	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>25/5/18</u> Certified Signature: _____ Receiver Signature: _____ Made in Canada.			

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MAY 25 2018